



# EMBE® Crack Filler

## Description

EMBE® CRACK FILLER is a 2-part, rapid curing, high solids, and flexible epoxy. The components of EMBE® CRACK FILLER are mixed in a 1:1 ratio.

## Typical Uses

- Filling cracks and non-moving construction joints

## Features

- Remains flexible over wide range of temperatures
- Resistant to most chemicals
- No primers required

## Limitations

- Substrate must be between 50°F and 90°F (10°C and 32°C)
- Surface area of crack must be clean and dry
- Store material in a cool, dry area 10°C to 32°C (50°F to 90°F) away from direct sunlight, flame or other hazards

## Physical Properties

•Tensile Strength (ASTM D638)	2000 psi (6.14Mpa)
•Tensile Elongation (ASTM D638)	50%
•Impact Resistance Gardner Direct	160 in/lb
Gardner Reverse)	80 in/lb
•Bond Strength to PCC (AASHTOT 237)	<3 Mpa
•Hardness, Shore D (ASTM D2240)	65-70
•Taber Abrasion (ASTM D4060, CS-17 wheels)	0.5g loss, @room temp.
(ASTM E840)	0.3g loss, @150°C (66°F)
•Gel Time	15-20 minutes

## Chemical Resistance

Testing in accordance with ASTM-D-1308 spot test procedure indicates that EMBE® Crack Filler is unaffected by the following reagents:

<b>Automotive Fluids:</b>	
• Grease	• Gasoline
• Motor Oil	• Heptane
• Transmission Oil	• Hexane
• Anti-freeze	

<b>Solvents</b>	
• Acetone	• Trichloroethylene
• Methyl Ethyl Ketone	• Cellosolve Solvent
• Denatured Alcohol	• Toluene
• Butyl Alcohol	• Xylene
• Butyl Acetate	• Mineral Spirits
• Carbon Tetrachloride	

<b>Organic Acids</b>	
• Acetic 10%	• Gluconic 40%
• Citric 20%	• Tartaric 40%
• Lactic 40%	

<b>Inorganic Acids</b>	
• Chromic 20%	• Hydrofluoric 20%
• Hydrochloric 30%	• Phosphoric 50%
• Nitric 40%	

<b>Inorganic Salts:</b>	
• Calcium Chloride, 20%	• Sodium Phosphate, 20%
• Ammonium Chloride, 20%	• Sodium Sulfate, 20%
• Sodium Chloride, 20%	• Magnesium Sulfate, 20%
• Sodium Carbonate, 20%	

## Safety Precautions

Please refer to product Safety Data Sheet.

R&D Technical Solutions Ltd.

7000 Davand Drive, Mississauga, ON L5T1J5 Canada Tel: 905.795.9900 Toll Free:800.387.5703 Fax:905.795.9912

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